

OFFSHORE

Work Order ID 58827



Page 1

May 19, 2010 9:16:15 AM

Item ID: D206-628-014

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step RH

Start Date: 5/19/10 Start Qty: 2.00



Cust Item ID:

Required Date: 5/21/10 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: U

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

DSI9500

A

IIN-D206-628

Rev F

0.00

100



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file and type labels as per PPP D206-628-014 CHG 006

10-3-29

2

# Work Order ID 58827

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Page 2

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Required Date: 5/21/10 Req'd Qty: 2.00

Customer:

Reference:

Run Start



Stop



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

110

Pick Kit

0.00



Packaging

Memo

0.00

PULL FROM STOCK:  
2 X D206-628-014 B18973

CHANGE AS FOLLOWS PER ECN10-530:

REMOVE FROM KITS:

2 X D2731-3 B  
2 X D3394-041 B  
16 X AN960C416L B

ADD:

2 X D2731-7 B 41597  
2 X D3394-043 B 47521  
1 X D4064-041 B 36549  
16 X AN960C416 B 100493

0.00

QC4- 100% Inspect kits for completeness

0.00

Memo

120



QC

Quality Control

*sent to copy  
TAD to complete  
Completed per  
19-05-10*

*10-5-21*

*8/10/05/21*

*parts shiner b offshue  
only*

**Work Order ID 58827**

May 19, 2010 9:16:15 AM



Page 3

Item ID: D206-628-014

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Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step RH

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Cust Item ID:

Required Date: 5/21/10 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Stop



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



Packaging

Packaging

0.00

Packaging

Memo

0.00

REPACKAGE PER PPP  
USING NEW B/N @ CHG006*offshore se  
email attached**u*

140



QC

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Quality Control

*10/07/28**10.07.14*

# Picklist Print

May 19, 2010 9:16:13 AM

Page 1

Work Order ID: 58827

Parent Item: D206-628-014

Parent Item Name: Heli-Access-Step RH

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM  
 IPP Rev:E as per ecn 1118 08-02-05 DD verified by:  
 IPP rev F ncr 09-004 09.01.09 EC verified by:DD IPP Rev:G  
 per DSI9500 DD 10.03.01 verified by:JLM

Start Date: 5/19/10

Required Date: 5/21/10

Start Qty: 2.00

Required Qty: 2.00

AN960C416

Purchased No

110

Each

346.0000

16



washer

## Location

## Loc Qty

## Loc Code

ST346

346

100993

346

AN960C416L

Purchased No

Each

908.0000



WASHER

## Location

## Loc Qty

## Loc Code

FG

44

104925

44

ST346

864

112612

25

112794

439

112828

400

D2731-3

Manufactured No

Each

118.0000



Mounting Lug

## Location

## Loc Qty

## Loc Code

ST469

118

47967

79

52329

39

10-5-218

32

f n/a h

f n/a h

# Picklist Print

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Page 2

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 per DSI9500 DD 10.03.01 verified by:JLM

Start Date: 5/19/10

Required Date: 5/21/10

Start Qty: 2.00

Required Qty: 2.00

D2731-7 Manufactured No 110 Each 71.0000 4

  
 Mounting Lug

Location

Loc Qty

Loc Code

ST470

71

41597

23

52330

40

55773

8

D3394-041 Manufactured No

  
 Lug Assembly

Each

44.0000

Location

Loc Qty

Loc Code

ST474

44

53446

4

56528

40

D3394-043 Manufactured No

  
 Lug Assembly

110 Each

111.0000

Location

Loc Qty

Loc Code

ST475

111

44521

5

45365

50

52331

45

55772

11

Rent 4  
 S.V.P.

10-5-21SP

10-5-21SP

10-5-21SP (24)

10-5-21SP

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Shop Packet Print

Page 2

# Picklist Print

May 19, 2010 9:16:13 AM

Page 3

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 IPP rev F ncr 09-004 09.01.09 EC verified by:DD IPP Rev:G  
 per DSI9500 DD 10.03.01 verified by:JLM

Start Qty: 2.00

Required Qty: 2.00

D4064-041

Manufactured No

110

Each

13.0000

1



Mounting Lug



10-5-21 SP

## Location

## Loc Qty

## Loc Code

ST464

13

56549

3

56671

10

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Shop Packet Print

Page 3

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-628 REV. F

REF FAA STC: SA00500SE

REF TCCA STC: SH98-14

REF EASA STC EASA.IM.R.S.01339

## PURPOSE:

UNMODIFIED D206-628-013/-014 STEP INSTALLATIONS AT CHANGE 005 (OR EARLIER) WILL NOT INSTALL AT THE 18.50" HEIGHT REQUIRED FOR COMPATIBILITY WITH APICAL TRI-BAG FLOATS.

## CHANGE:

D206-628-013/-014 STEP INSTALLATIONS AT CHANGE 006 (OR LATER) CONTAIN NEW MOUNTING LUGS FOR COMPATIBILITY WITH APICAL FLOATS.

CONTRARY TO INSTALLATION INSTRUCTIONS IIN-D206-628, FOR COMPATIBILITY WITH APICAL TRI-BAG FLOATS, THE D206-628-013/-014 STEP INSTALLATIONS SHOULD BE INSTALLED AT A HEIGHT OF 17.25" PER FIGURE 1 OF THIS SERVICE INSTRUCTION.

WHEN INSTALLING THE MOUNTING LUGS, IT IS ACCEPTABLE TO USE LONGER/SHORTER AN4C BOLTS AS REQUIRED AND/OR INSTALL EXTRA AN960C416/416L WASHERS UNDER THE BOLT HEADS TO ENSURE 1.5 TO 4 THREADS IN SAFETY.

PARTS LIST OF SECTION 5.2 (PG. 12) OF IIN-D206-628-013/-014 REV. F IS AMENDED AS FOLLOWS:

QTY -013	QTY -014	QTY -023	QTY -024	QTY -033	QTY -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INSTALLATION, LH
	X					D206-628-014	206 A/B FLOAT STEP INSTALLATION, RH

WAS:

2	2					D2731-3	MOUNTING LUG <i>remove</i>
2	2					D2731-7	MOUNTING LUG <i>leave</i>
2	2					D3394-041	MOUNTING LUG <i>remove</i>
2	2					D3394-043	MOUNTING LUG <i>leave</i>
16	16					AN960C416L	WASHER <i>remove</i>

IS:

4	4					D2731-7	MOUNTING LUG <i>add 2</i>
4	4					D3394-043	MOUNTING LUG <i>add 2</i>
1	1					D4064-041	MOUNTING LUG (NEW) <i>add</i>
1	1					*D4064-1	LUG
2	2					*MS35489-93	GROMMET <i>add</i>
16	16					AN960C416	WASHER <i>add</i>

\* DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

5887

A	NEW ISSUE	CP	10.01.29
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>QP</i>	DART AEROSPACE USA, INC	
DRAWN	<i>QP</i>	PORT HADLOCK, WA	
CHECKED	<i>3</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>N/A</i>	DSI 9500	SHEET 1 OF 4
APPROVED	<i>#</i>	TITLE	SCALE
DE APPR.	<i>#</i>	MOUNTING LUG CHANGE	NTS
DATE	10.01.29	COPYRIGHT © 2010 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

**L Lacelle**

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**From:** Tad Kling [tjklng@offshorehelicopter.net]

**Sent:** July 13, 2010 3:25 PM

**To:** 'L Lacelle'

**Subject:** RE: Update parts and paperwork Offshore

ALL IS COMPLETED PLEASE NOTE ON YOUR END 206-628-013 BNS WILL BE B58824 AND 206-628-014 WILL BE B58827

---

**From:** L Lacelle [mailto:llacelle@dartaero.com]

**Sent:** Monday, July 12, 2010 7:39 AM

**To:** tjklng@offshorehelicopter.net

**Subject:** FW: Update parts and paperwork Offshore

Hi Tad,

Has this been completed? Also, did you receive copies of the w/o's to do the change? If not, I will send them for you to fill out.

Thx

Linda

---

**From:** Brigitte Golden [mailto:bgolden@dartaero.com]

**Sent:** July 12, 2010 8:37 AM

**To:** llacelle@dartaero.com

**Subject:** FW: Update parts and paperwork Offshore

Sorry had the wrong address

---

**From:** Brigitte Golden [mailto:bgolden@dartaero.com]

**Sent:** Monday, July 12, 2010 8:17 AM

**To:** Linda Lacelle

**Subject:** FW: Update parts and paperwork Offshore

Per your request!!

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**From:** Tad Kling [mailto:tjklng@offshorehelicopter.net]

**Sent:** Wednesday, June 30, 2010 3:26 PM

**To:** 'Brigitte Golden'

**Subject:** RE: Update parts and paperwork

Bridgette

I started to replace the parts on p/n D206-628-014 BN B18943

YOU SAY TO REMOVE 2EA D3394-041, THERE IS NONE IN THE BOX

---

**From:** Brigitte Golden [mailto:bgolden@dartaero.com]

**Sent:** Friday, June 04, 2010 7:20 AM

**To:** tjklng@offshorehelicopter.net

**Subject:** RE: Update parts and paperwork

Hi Tad,

Sorry for the delay...

That's OK, they are under a new B# now, use the new label.

7/13/10



Thank You

**From:** Tad Kling [mailto:tjkling@offshorehelicopter.net]

**Sent:** Tuesday, June 01, 2010 4:28 PM

**To:** 'Brigitte Golden'

**Subject:** RE: Update parts and paperwork

Bridgette

The bn's on the new labels do not match with the old is this OK

---

**From:** Brigitte Golden [mailto:bgolden@dartaero.com]

**Sent:** Wednesday, May 26, 2010 1:37 PM

**To:** tjkling@offshorehelicopter.net

**Cc:** 'L Lacelle'

**Subject:** Update parts and paperwork

Good Morning Tad!!

We will be shipping 4 kits to inserts in the Access Step D206-628-014 (2) and D206-628-013 (2)

I have attached a copy of the W/O so you see the parts to be change! Would it be possible for you to send back the other parts?

The tracking# with FedEx is 9018 2258 5515. You should receive tomorrow.

Thank You

*Brigitte Golden*

Dart Aerospace Ltd.

bgolden@dartaero.com

ph# 613 632 9577

fax# 613 632 1053

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E-mail message checked by Spyware Doctor (7.0.0.514)

Database version: 6.15080

<http://www.pctools.com/spyware-doctor-antivirus/>

## Brigitte Golden

---

**From:** Tad Kling [tjklng@offshorehelicopter.net]  
**Sent:** Wednesday, May 26, 2010 3:28 PM  
**To:** 'Brigitte Golden'  
**Subject:** RE: Update parts and paperwork

WILL DO

---

**From:** Brigitte Golden [mailto:bgolden@dartaero.com]  
**Sent:** Wednesday, May 26, 2010 1:37 PM  
**To:** tjklng@offshorehelicopter.net  
**Cc:** 'L Lacelle'  
**Subject:** Update parts and paperwork

Good Morning Tad!!

We will be shipping 4 kits to inserts in the Access Step D206-628-014 (2) and D206-628-013 (2)

I have attached a copy of the W/O so you see the parts to be change! Would it be possible for you to send back the other parts?

The tracking# with FedEx is 9018 2258 5515. You should receive tomorrow.

Thank You

*Brigitte Golden*

Dart Aerospace Ltd.

bgolden@dartaero.com

ph# 613 632 9577

fax# 613 632-1053

---

**E-mail message checked by Spyware Doctor (7.0.0.514)**

**Database version: 6.15080**

**<http://www.pctools.com/spyware-doctor-antivirus/>**



## Commercial Invoice

ACI-901822585515

voice Number Purpose of Shipment

port Dt C.I. References  
26/2010 ECN10-530  
X

Curr	Ult Dest.	Air Waybill Nbr.
USD	US	901822585515
Pkgs	Bill T/C	Bill D/T/F
1	1517-9324-0	1517-9324-0

Shipper:

E BEDFORD  
RT AEROSPACE LTD  
70 ABERDEEN ST

Consignee:

Tad Kling  
Offshore Helicopters Support Servic  
200 - A Burgess Drive

WKBURY

K6A1K7 CA (613) 632-5200  
/EIN:

Broussard  
LA 70518 US (337) 839-0500  
ID/EIN:3378390500

Order

Importer

Tad Kling  
Offshore Helicopters Support Servic  
200 - A Burgess Drive

Broussard

LA 70518 US (337) 839-0500  
ID/EIN:3378390500

rt Nbr:D2731-7

Marks/Nbrs :

Cntry MFG:CA

Net Wgt:

0.0 lbs

Code:

Unit Qty: 16.00 PCS

Unit Value: 60.000000

Commodity Value:

05:70.

sc: Mounting Log

960.00

Total Shipment Weight: 4

Total Commodity Value: 960.00

Terms of Sale: FCA/FOB

Freight: 0.00

Insurance: 0.00

Others: 0.00

Total Invoice Value: 960.00

Comments:

declare all information in this invoice to be true and correct.  
Signature of shipper: SUE BEDFORD

5/26/2010